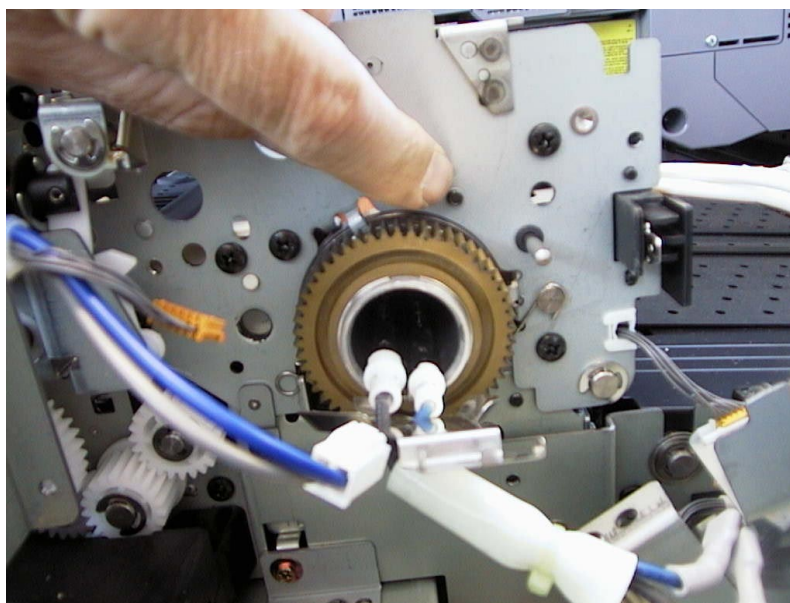


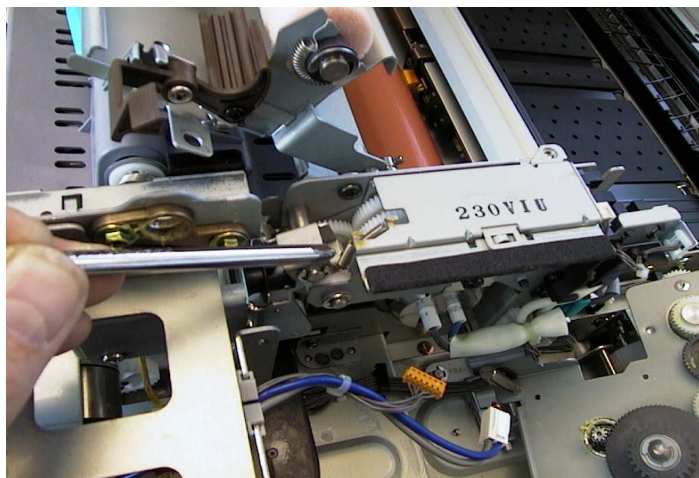
- ⑥ With a screwdriver fitted to the screw (XB1-2400-807), attach the nut (XB7-2100-409) then tighten it. While doing this prevent the screw from turning by holding the screwdriver stationary.

Re-assemble the parts in the reverse order and check the operation of the web advancement by hand. Check and test operation of machine.



Machine with the serial number range **QLE00001** and **QLE00191** will require retrofitting.

- ③ Ensure that the spring is removed as shown



- ④ Remove heater cover plate from the front of the upper fixing roller, as shown.



- ⑤ Remove the fixing cleaner belt drive assembly (two screws), this exposes the screw that holds the reciprocating shaft bushing in place.

This screw must be replaced with an 8mm long screw and locked in place with a nut.

MODEL: **GP 605**

SUBJECT: **Possible Short Circuit**

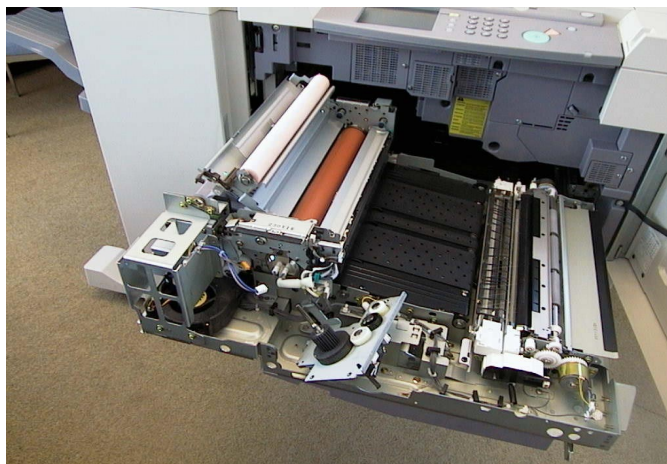
Detail:

A screw within the fixing assembly can loosen, and over time fall out. Due to its location it is possible that this screw could jam between the contacts of the thermal fuse and cross member of the fixing assembly. Although the likelihood of this happening is small all machines within the specified serial number range should be checked and retrofitted as detailed in this ATI.

< Work Method >

- ❶ Remove front cover, fuser cover, web and fixing drive motor as shown.

(There are two screws holding the motor assembly in place).



- ❷ Remove connectors from the assembly as shown

